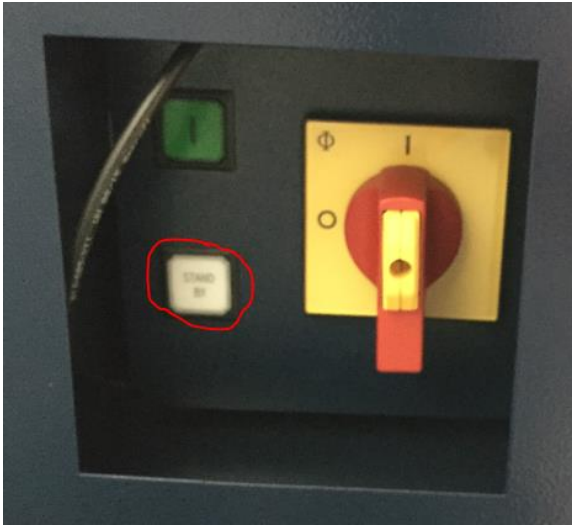
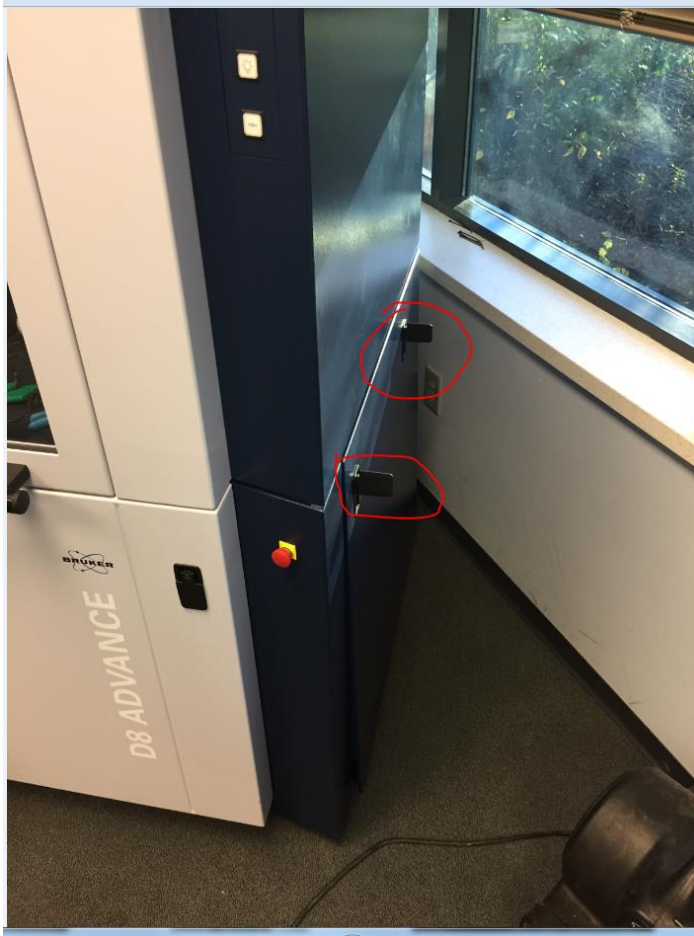


Replacing Circuit Board in the Controller

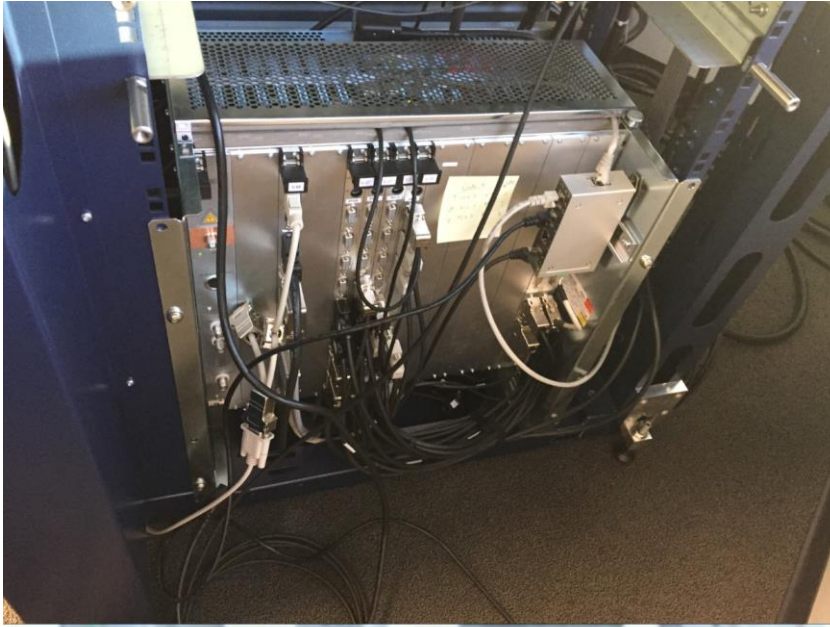
- 1) Turn off the system



- 2) Remove lower panel cover on the right side of the XRD



3) Located the "controller"



4) Locate the B231 card, it will be stamped "B231"

